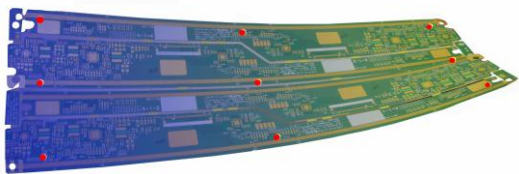
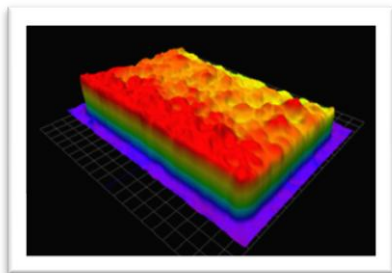
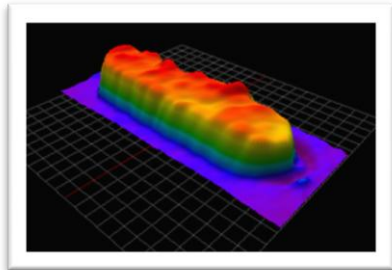


# TECHNOLOGICALLY ADVANCED

## MS-11e

# MIRTEC



- High Speed 3D In-Line SPI Machine
- Exclusive **FIFTEEN MEGA PIXEL** ISIS® Vision System
- 10 Micron / Pixel Precision Telecentric Compound Lens Design
- Precision Closed Loop AC Servo Drive Motor System
- Extremely Simple Programming and Operation
- Closed Loop Communication with SMT Printer Promotes Continuous Process Improvement



- **MOIRÉ** 3D Phase Step Image Processing
- Advanced Dual Projection **SHADOW FREE** Design
- Superior Solder Profile Characterization
- Absolute Repeatability and Reproducibility
- Precision Laser PCB Warpage Compensation



[www.mirtec.com](http://www.mirtec.com)

## MS-11e Features and Specifications

Image Transfer Technology			
15 Mega Pixel Camera	3,904 x 3,904 Pixels	CoaXpress Type	120 fps
		Camera Link Type	37 fps

ISIS <sup>®</sup> Vision System ( FOV Size )			
15 Mega Pixel Camera	3,904 x 3,904 Pixels	Option 1	Pixel Resolution : 20 $\mu$ m
		Option 2	Pixel Resolution : 15 $\mu$ m
		Option 3	Pixel Resolution : 10 $\mu$ m
			78.08 mm x 78.08 mm (3.07" x 3.07")
			58.56 mm x 58.56 mm (2.31" x 2.31")
			39.04 mm x 39.04 mm (1.54" x 1.54")

3D Inspection Technology			
3D Inspection Technology	Shadow Free - Moiré 3D Phase Step Image Processing		
Height Resolution	0.1 $\mu$ m		
Height Accuracy	Calibration Jig	2 $\mu$ m	
Height Repeatability	Calibration Jig	$\pm$ 1%	
Volume Repeatability	Calibration Jig	$\pm$ 2%	
Solder Height	Maximum	450 $\mu$ m	
	Minimum	40 $\mu$ m	
PCB Warpage	$\pm$ 5 mm		
Measurement Capability	Volume, Area, Height, X-Y Position, Bridge, Shape, Etc.		

Maximum Inspection Speed				
15 Mega Pixel Camera	CoaXpress @ 120fps	Option 1	Pixel Resolution : 20 $\mu$ m	
		Option 2	Pixel Resolution : 15 $\mu$ m	
		Option 3	Pixel Resolution : 10 $\mu$ m	
	Camera Link @ 37 fps	Option 1	Pixel Resolution : 20 $\mu$ m	1,100 mm <sup>2</sup> /sec (17.05 in <sup>2</sup> /sec)
		Option 2	Pixel Resolution : 15 $\mu$ m	6,600 mm <sup>2</sup> /sec (10.23 in <sup>2</sup> /sec)
		Option 3	Pixel Resolution : 10 $\mu$ m	3,000 mm <sup>2</sup> /sec (4.65 in <sup>2</sup> /sec)
		Option 1	Pixel Resolution : 20 $\mu$ m	8,200 mm <sup>2</sup> /sec (12.71 in <sup>2</sup> /sec)
		Option 2	Pixel Resolution : 15 $\mu$ m	4,700 mm <sup>2</sup> /sec (7.285 in <sup>2</sup> /sec)
		Option 3	Pixel Resolution : 10 $\mu$ m	2,200 mm <sup>2</sup> /sec (3.41 in <sup>2</sup> /sec)

System Specifications			
Lens Configuration	Precision Telecentric Compound Lens Design		
Laser PCB Warpage Compensation	1 $\mu$ m / Point		
PCB Top Side Clearance	25mm		
PCB Bottom Side Clearance	25mm (Option : 50.8 mm)		
Maximum PCB Warpage	$\pm$ 3mm		
Barcode System (Option)	1D or 2D Barcode Reader		
Built-in SPC	Statistical Process Control Software (Local)		
Built-in Repair	Repair Plus Software (Local)		
Teaching Software	Gerber Pad	Optional : e-PM SPI	
Robot Positioning System	X/Y Axis	Precision Closed Loop AC Servo Drive Motor System	
	Resolution	1 $\mu$ m	
	Repeatability	$\pm$ 10 $\mu$ m	
Power Requirements	MS-11 / MS-11U	Single Phase(s) 200~240V 50~60Hz, 1.1 KW	
Air Requirements	5 Kg / cm <sup>2</sup> (0.5 Mpa); (71 PSI)		

Model Number	PCB Size Range
MS-11e	50 mm x 50 mm to 510 mm x 460 mm (2.0" x 2.0" to 20.1" x 18.1")

Model Number	Machine Dimensions
MS-11e	1,080mm W x 1,470mm D x 1,500mm H (42.5" x 57.87" x 59.1")

Model Number	Weight
MS-11e	950 kg (2,094.4 lbs)

